



4025 Dorchester Road, Suite 303 Niagara Falls, ON L2E 6N1 Canada

+1 (888) 332 3582

<u>4</u> +1 (905) 247–0555

☑ sales@nextgentest.com

NG-RockGen DGEN Series – Rockwell Regular, Superficial and TWIN Digital Hardness Testers

Standards

ASTM E18 and ISO 6508

Description

The NG-RockGen is designed to test the hardness of metals by determining the depth of penetration of an indenter under a large load compared to the penetration made by a preload according to the Rockwell scale. There are variations of the RockGen DGEN system for Rockwell Regular scales, Superficial Scales as well as a TWIN DGEN system capable of both regular and superficial scales. With an easy to navigate operational menu, the RockGen DGEN provides the solution for any Rockwell testing requirements. With a resolution of 0.001, the system will provide you with the absolute highest accuracy on the market.



Main Function and Features of RockGen DGEN

- High gloss and scratch resistance surface allows the unit to maintain a brand new look even after many years of use
- Large LCD Display for clear visibility of your hardness readings. Removes all aspects of human error.
- Automatic Testing procedures. System will make the indentation and provide the reading automatically.
- The DGEN system provides a high level of repeatability when testing any parts for Rockwell hardness.

Main Application

Chilled steel, hardened and tempered steel, annealed steel, casting, malleable cast, hard alloy, hardened steel plate, aluminum alloy, bearings steel.

Technical Specifications

| Teermied Openieddons | | | |
|---------------------------|---|--|--|
| Model | RockGen R-DGEN Regular Scales | RockGen S-DGEN Superficial Scales | RockGen TWIN-DGEN Regular and Superficial Scales |
| Rockwell Scales | HRA, HRB, HRC, HRD, HRE, HRF, HRG, HRH, HRR, HRL, HRM and HRK. | HR15N, HR30N, HR45N, HR15T, HR30T, HR45T, HRD, HRE, HRF, HRG, HRH, HRR, HRL, HRM and HRK | HRA,HRB,HRC,HRD,HR E,HRF,HRG,HRH, HRK, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T |
| Conversion Scales | HRA, HRB, HRC, HRD, HRF, HV, HK, HBW, H15N, H30N, H45N, H15T, H30T, H45T | HRA, HRB, HRC, HRD , HRF, HV, HK, HBW , H15N, H30N, H45N, H15T, H30T and H45T | HRA, HRB, HRC, HRD, HRF, HV, HK, HBW, H15N, H30N, H45N, H15T, H30T, H45T |
| Preliminary Test Force | 10kg (98N) | 3Kg (29.42N) | 10Kg(98.0N), 3Kg (29.42N) |





4025 Dorchester Road, Suite 303 Niagara Falls, ON L2E 6N1 Canada

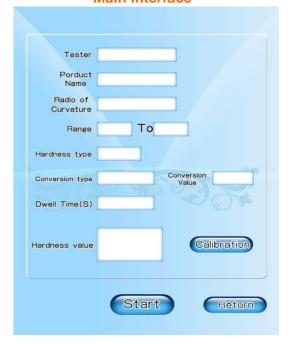
+1 (888) 332 3582

<u>4</u> +1 (905) 247–0555

☑ sales@nextgentest.com

| Total Test Force | 60kg (588N), 100kg (980N), 150kg (1471N) | 15Kg(147.1N),30Kg(294.2 N),45Kg(441.3N) | 60Kg (588N), 100Kg (980N), 150Kg (1471N), 15Kg(147.1N),30Kg(294.2 N),45Kg(441.3N) |
|-------------------------------------|---|---|---|
| Hardness Data Read | Digital LCD Display | | |
| Data Output | Built in Printer and RS-232 Port | | |
| Maximum Specimen | 8.5" (21.6cm) | | |
| Height | Extension Model Available upon Request up to 15.5" (40cm) | | |
| Throat Depth (cm) | 15 | | |
| Dwell Time (sec) | 1 – 60 | | |
| Power Supply | 110V/60Hz or 220V/50Hz | | |
| Instrument Size (cm) (L x W x H) | 18 x 6.2 x 26" (45.7 x 15.7 x 66cm) | | |
| Instrument Weight | 188 lbs (85 kgs) | | |
| Hardness Value Range | HRA: 20-88, HRB:20- 100, HRC:20-70 | HR15N:70-91, HR30N:42- 80, HR45N:20-70, HR15T:73-93, HR30T:43- 82, HR45T:12-72 | HRA:20-88 HRB:20-100 HRC:20-70 HR15N:70- 91 HR30N:42-80 HR45N:20-70 HR15T:73-93 HR30T:43- 82 HR45T:12-72 |
| Reference Standard | ASTM E18 and ISO 6508 | | |
| Standard Accessories | Main Hardness Tester, Diamond HRC Rockwell Indenter, HRB 1/16" Diameter Hard Alloy Steel Ball Indenter, Large Testing Flat Anvil, Medium Testing Anvil and V-shaped Testing Anvil (Medium sized), Standard Hardness Blocks x3, Accessory Case, Dust-Proof Cover, Instruction Manual and Certification/Warranty card | | |

Main Interface



Full Rockwell Scales, 30 in Total

| Measurement Scale | | | |
|-------------------------------------|---|---------------|---|
| HRA/60/D | HRB/100/1.588 | HRC/150/D | HRD/100/D |
| HRE/100/3.175 | HRF/60/1.588 | HRG/150/1.58 | 8 HRH/60/3. 175 |
| HRK/150/3. 175 | HRL/60/6.35 | HRM/100/6. 35 | HRP/150/6.35 |
| HRR/60/12.7 | HRS/100/12.7 | HRV/150/12.7 | |
| HR15N/1. HR15T/1. HR15W/3. HR15X/6. | 588 HR307 175 HR307 35 HR307 2.7 HR307 | 7/1.588 | HR45N/D HR45T/1.588 HR45W/3.175 HR45X/6.35 HR45Y/12.7 |
| Explanation HRA/60/D | HR15N/I | | Return |





4025 Dorchester Road, Suite 303 Niagara Falls, ON L2E 6N1 Canada

+1 (888) 332 3582

<u>4</u> +1 (905) 247–0555

☑ sales@nextgentest.com

Automatic Correction of High, Medium and Low Hardness Numbers

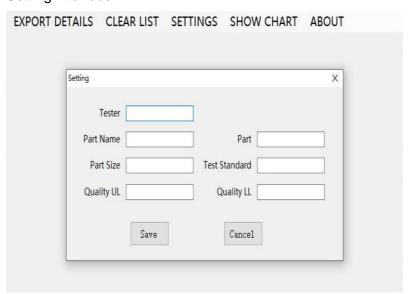
Automatic Load Correction





Data Transfer Software (Optional)

1) Setting interface



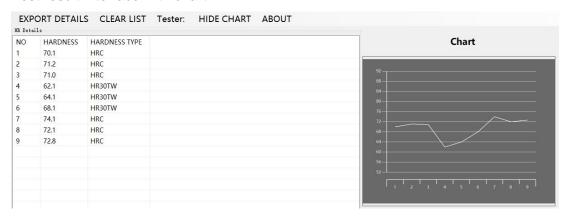




4025 Dorchester Road, Suite 303 Niagara Falls, ON L2E 6N1 Canada

+1 (888) 332 3582 🖷 +1 (905) 247–0555 🔀 sales@nextgentest.com

2) Test result interface with chart



3) Test report interface

Hardness Test Report

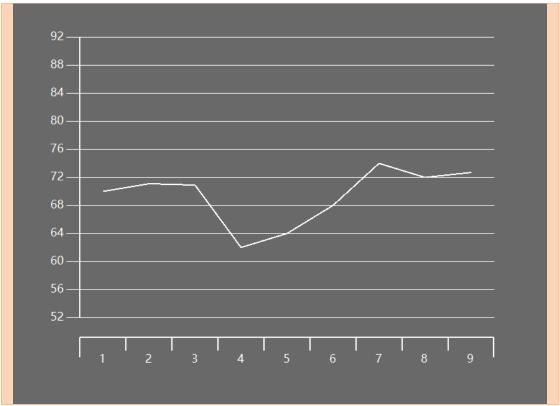
| Tester | Date | | 2019/09/05 |
|------------|-------------|--------|---------------|
| Part Name | Part # | | |
| Part Size | Test Sta | ındard | |
| Quality UL | Quality | LL | |
| | | | |
| | Test Result | | |
| # | Hardness | | Hardness Type |
| 1 | 70.1 | | HRC |
| 2 | 71.2 | | HRC |
| 3 | 71.0 | | HRC |
| 4 | 62.1 | | HR30TW |
| 5 | 64.1 | | HR30TW |
| 6 | 68.1 | | HR30TW |
| 7 | 74.1 | | HRC |
| 8 | 72.1 | | HRC |
| 9 | 72.8 | | HRC |





4025 Dorchester Road, Suite 303 Niagara Falls, ON L2E 6N1 Canada

+1 (888) 332 3582 🖷 +1 (905) 247–0555 💌 sales@nextgentest.com



Optional Consumables and Spare Parts

| Part | Description of Part # |
|--------|---|
| Number | |
| NG-101 | Standard C Rockwell Diamond Penetrator Certified |
| NG-102 | Standard N Rockwell Diamond Penetrator Certified |
| NG-103 | Versitron' - Type C Rockwell Diamond Penetrator Certified |
| NG-104 | Versitron' - Type N Rockwell Diamond Penetrator Certified |
| NG-105 | Indentron' - Type C Rockwell Diamond Penetrator Certified |
| NG-106 | Indentron' - Type N Rockwell Diamond Penetrator Certified |
| NG-107 | C & N Combo Scale Rockwell Diamond Penetrator Certified |
| NG-108 | C & N Combo Versitron Scale Rockwell Diamond Penetrator Certified |
| NG-109 | C & N Combo Versitron Scale Rockwell Diamond Penetrator Certified |
| NG-601 | 1/16-inch Rockwell Ball Penetrator Unit Indentron Certified |
| NG-616 | 1/16-inch Rockwell Ball Penetrator Unit Versitron Certified |
| NG-618 | 1/16-inch Rockwell Carbide Ball Certified |
| NG-602 | 1/8-inch Rockwell Ball Penetrator Unit Indentron Certified |
| NG-617 | 1/8-inch Rockwell Ball Penetrator Unit Versitron Certified |
| NG-619 | 1/8-inch Rockwell Carbide Ball Certified |
| NG-603 | 1/4-inch Rockwell Carbide Ball Certified |
| NG-604 | 1/2-inch Rockwell Carbide Ball Certified |
| NG-606 | 1/16" BP Ames Portable |





4025 Dorchester Road, Suite 303 Niagara Falls, ON L2E 6N1 Canada

+1 (888) 332 3582

<u>4</u> +1 (905) 247–0555

☑ sales@nextgentest.com

Optional Test Blocks - Rockwell

| Part Number | Description of Part # |
|----------------|---|
| NG-811 | Rockwell Test Block, Any Scale – Any Hardness N.I.S.T Traceable Certificate, ASTM E18 and ISO 6508 Please specify your Rockwell scale as well as your desired hardness upon ordering. |

Lead Time:

3-8 Weeks Depending on when the PO is placed

Special Features:

The system comes standard with the a NIST Traceable Indenter and 3x NIST Traceable Test Blocks of your desired value. Elongated throat height and depth option available on request.

* Request a <u>formal quotation</u> or send an e-mail to <u>sales@nextgentest.com</u> for the most up-to-date pricing and applicable discounts and incentives